

FROGMAN ENTERPRISES

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Thank you for purchasing my stainless steel roundcase engine fastener kit!

General Instructions: Please follow the step by step instructions below. Work with one group letter at a time so you don't miss any bolts and check your work off as you go. I would also replace all the fasteners on one cover at a time as well.

Tips: I recommend using anti-seize or a low strength thread lock [Locktight BLUE, Honda brand etc] during assembly for added protection. Thread lock might take up to 24 hours to dry on stainless steel. Do not over tighten fasteners, check your manual for the proper torque required for each given bolt!

Item# M(width) x length Quantity and Location

A M4 x 8 & 12 mm BUTTON 3+2: 2 8mm bolts with two M4 flat washers for points cover plate. 1 12mm bolt no washer for condenser mount on points.

B M6 x 14 mm FLAT 2: crankshaft cover plate on left side of engine.

C M6 x 20 mm CAP 28: 16 valve cover or rocker cover bolts we supply are just 2mm longer than the stock 18mm to accommodate many aftermarket thicker valve cover gaskets. 6 bevel cover bolts are also a hair longer than stock for the same reason. 4 lower bevel shaft cover bolts (one bolt you might as well leave stock until you pull a cylinder). 2 points mount bolts.

D M6 x 25 mm CAP 17: 9 for the right side engine cover (more right side engine cover bolts in Bags D & E). 8 for the two cam cover plates.

E M6 x 30 mm CAP 13: 3 for the right side engine cover. 10 for the left side engine cover. The entire left side engine cover is simple as it's all M6x30mm bolts.

F M8 x 25 mm CAP & 4 Nuts 5: 1 remaining big M8 bolt will finish off the right side engine cover. The four M8 Nylock nuts are for the two intake manifolds.

G M8 x 30 mm CAP 5: 1 for kick starter, 4 for handlebar mount clamps

H M6 x 40 mm CAP 3: May be needed on some motors on side covers, I have found differences in motors so I included these - check your existing bolts to make sure you get these where they *may* need to be! If used this will mean up to 3 other M6 bolts will be extra.

Thank you!

Steve Allen